# Where Machine and Detector Meet

Toward the ILC Community School July 27th, 2007 FNAL

Eric Torrence
University of Oregon

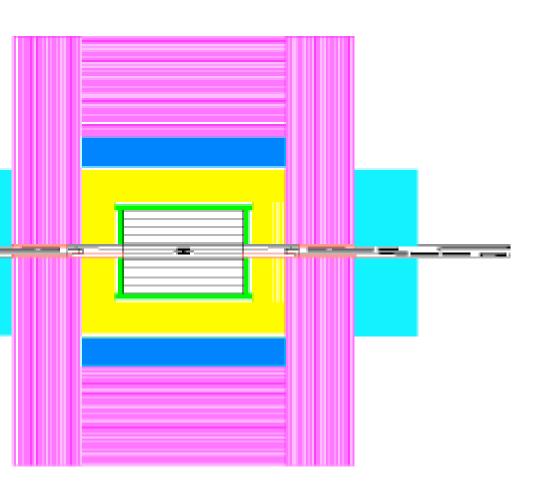


#### Interaction Point

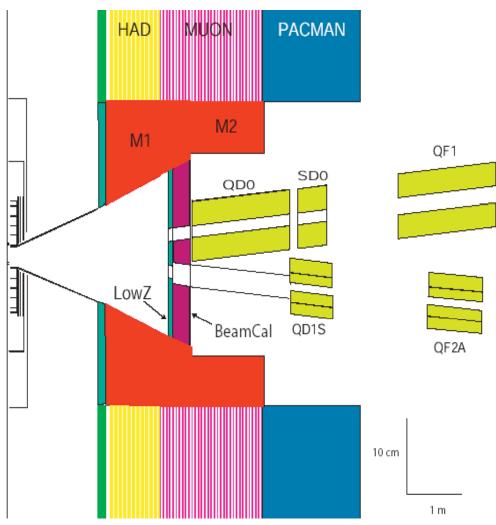


**July 2007** 

#### **Detector View**



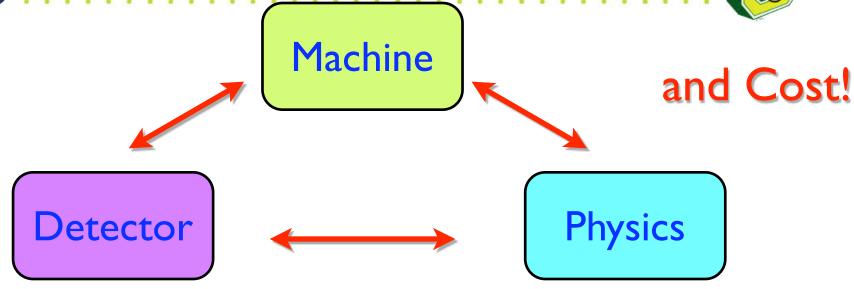
#### **Machine View**





#### Machine-Detector Interface





Complicated optimization ultimate goal is physics program

- High Luminosity
- Acceptable detector backgrounds
- Precise collision parameters (Lumi, Energy, Pol)



#### Outline



- Interaction Region Beamstrahlung
- Detector Backgrounds
- Forward Calorimeters
- Beam Instrumentation
- IR Engineering

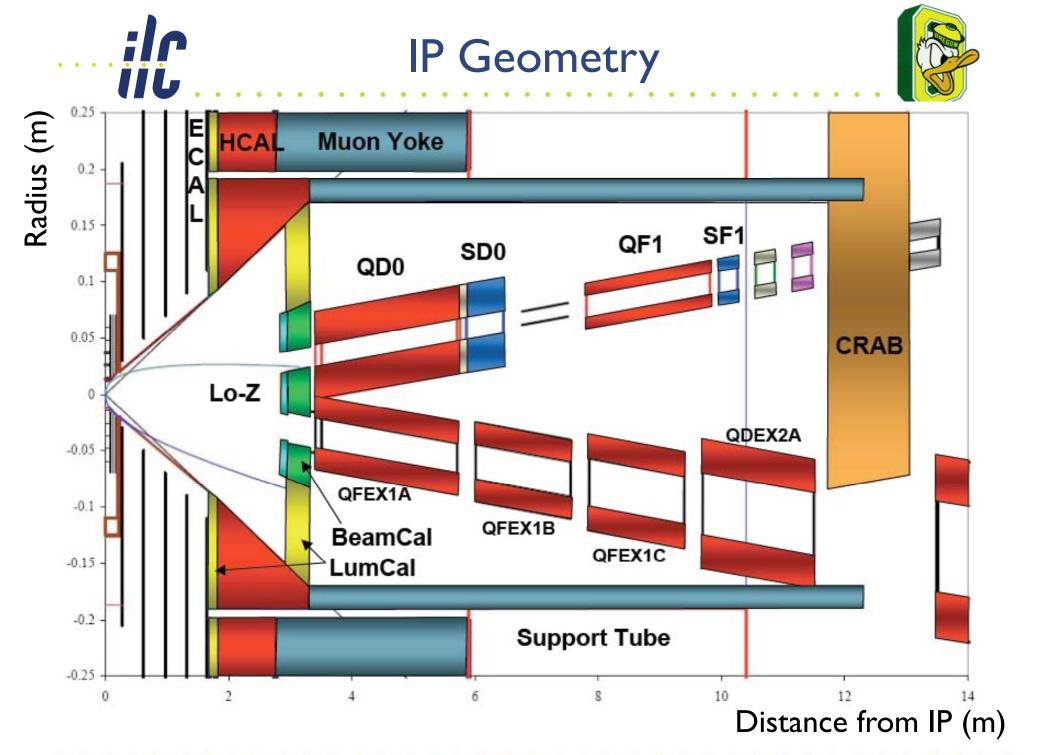
Complimentary to topics covered by A. Seyri

This talk is an overview of topics, not a review of the very latest results. I will particularly highlight areas where more effort would be most helpful.





## Interaction Region Overview





#### Collision Parameters



Parameter	Min	Typical	Max	
N <sub>bunch</sub>	1	2	2	×10 <sup>10</sup>
$\sigma_{x}$	474	640	640	nm
$\sigma_{y}$	3.5	5.7	9.9	nm
$\sigma_{z}$	200	300	500	μm
Dy	14	19	26	

Very strong fields in collision process

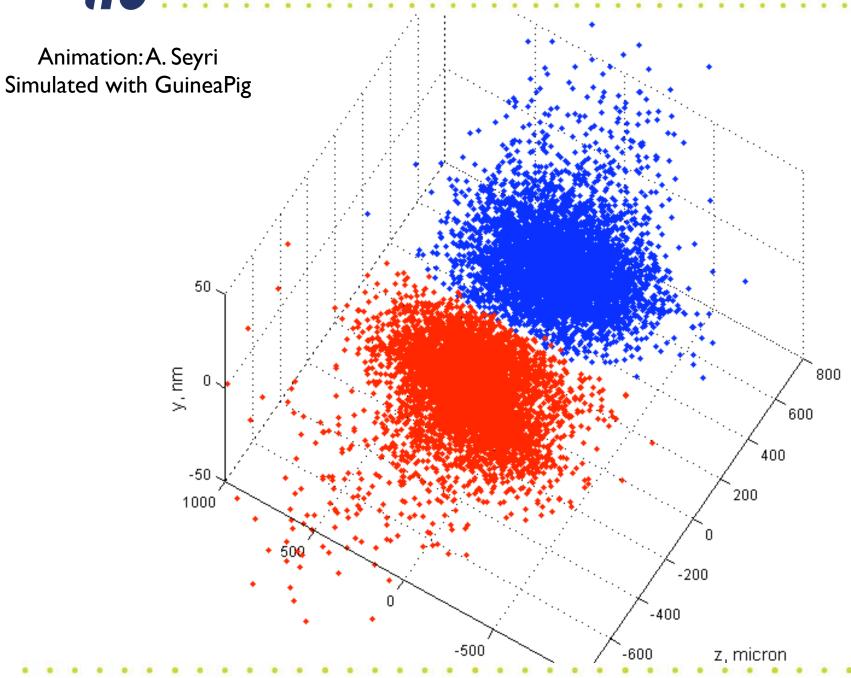
$$D_{y} = \frac{2Nr_{e}\sigma_{z}}{\gamma\sigma_{y}(\sigma_{x} + \sigma_{y})}$$

- Large vertical disruption factor
  - Beams self-focus enhanced luminosity, z-correlations
  - Acceleration of particles "beamstrahlung" radiation
  - Generally called "beam-beam" effects



#### **Gratuitous Animation**

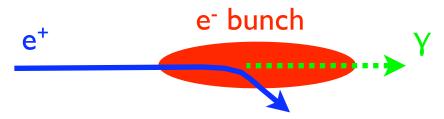






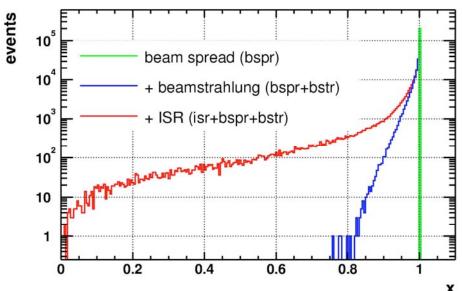
## Beamstrahlung

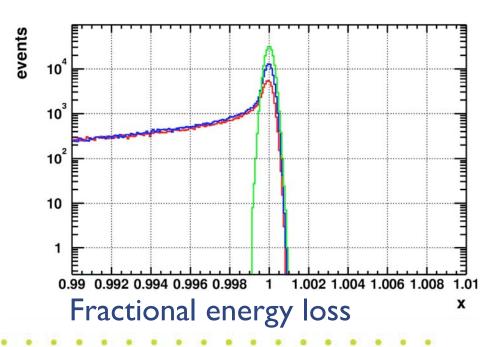




- $\bullet$  <E<sub>Y</sub>>/E<sub>beam</sub> from 2-5%
- Distorts luminosity spectrum
- Photons inside bunch produce secondary pairs
- Highly dependent on collision parameters (beam size, offsets, ...)

Major new challenge at ILC for e<sup>+</sup>e<sup>-</sup> physics program







## Parameter Sets



TABLE 2.1-2
Beam and IP Parameters for 500 GeV cms

Parameter	Symbol/Units	Nominal	Low N	Large Y	Low P
Repetition rate	$f_{rep}$ (Hz)	5	5	5	5
Number of particles per bunch	$N (10^{10})$	2	1	2	2
Number of bunches per pulse	$n_b$	2625	5120	2625	1320
Bunch interval in the Main Linac	$t_b$ (ns)	369.2	189.2	369.2	480.0
in units of RF buckets		480	246	480	624
Average current in the Main Linac	$I_{ave} (\mathrm{mA})$	9.0	9.0	9.0	6.8
Normalized emittance at IP	$\gamma \epsilon_x^* \text{ (mm·mrad)}$	10	10	10	10
Normalized emittance at IP	$\gamma \epsilon_y^* \text{ (mm·mrad)}$	0.04	0.03	0.08	0.036
Beta function at IP	$\beta_x^*$ (mm)	20	11	11	11
Beta function at IP	$\beta_y^* \text{ (mm)}$	0.4	0.2	0.6	0.2
R.m.s. beam size at IP	$\sigma_x^*$ (nm)	639	474	474	474
R.m.s. beam size at IP	$\sigma_y^* \; (\mathrm{nm})$	5.7	3.5	9.9	3.8
R.m.s. bunch length	$\sigma_z \; (\mu \mathrm{m})$	300	200	500	200
Disruption parameter	$D_x$	0.17	0.11	0.52	0.21
Disruption parameter	$D_y$	19.4	14.6	24.9	26.1
Beamstrahlung parameter	$\Upsilon_{ave}$	0.048	0.050	0.038	0.097
Energy loss by beamstrahlung	$\delta_{BS}$	0.024	0.017	0.027	0.055
Number of beamstrahlung photons	$n_{\gamma}$	1.32	0.91	1.77	1.72
Luminosity enhancement factor	$H_D$	1.71	1.48	2.18	1.64
Geometric luminosity	$\mathcal{L}_{geo} 10^{34}/\mathrm{cm}^2/\mathrm{s}$	1.20	1.35	0.94	1.21
Luminosity	$\mathcal{L} 10^{34}/\mathrm{cm}^2/\mathrm{s}$	2	2	2	2





## Detector Backgrounds

(the dirty work)



## **Background Sources**



#### Interaction Point

Scale with lumi - good shield from detectors

- BSL photons
- e<sup>+</sup>e<sup>-</sup> pairs
- backscattered γ or n from pairs
- Radiative Bhabhas
- Hadronic 2γ

#### **Machine**

Independent of lumi - bad avoid near IP

- Neutron back-shine from dump
- Synchrotron radiation
- Muon production
- Collimator scraping

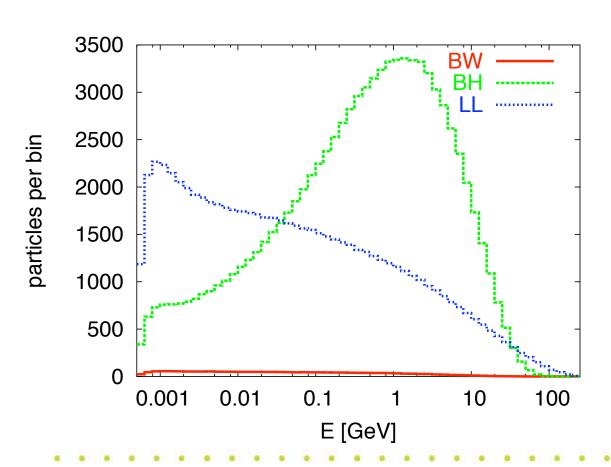
Primarily worried about vertex detector and tracking volume.

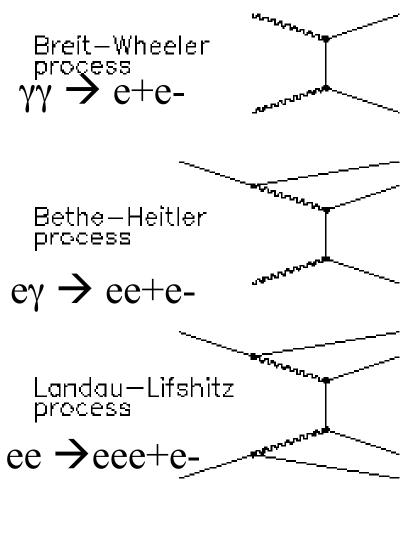


#### **BSL** Pair Production



- Bethe-Heitler generally most problematic
- Some uncertainty due to beam-size effects

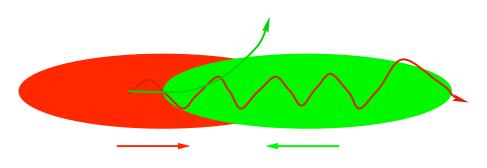






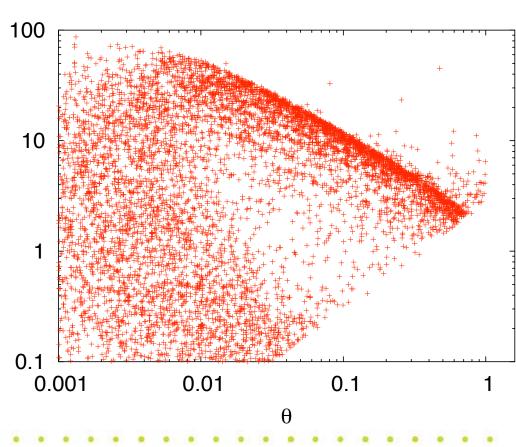
## Deflection by Beams





- Pairs produced inside bunch
- Fields either focus them in, or kick them out

- Correlation between deflection angle and max Pt P<sub>t</sub> [MeV/c]
- Bethe-Heitler "hard edge"
- Landau-Lifshitz outside

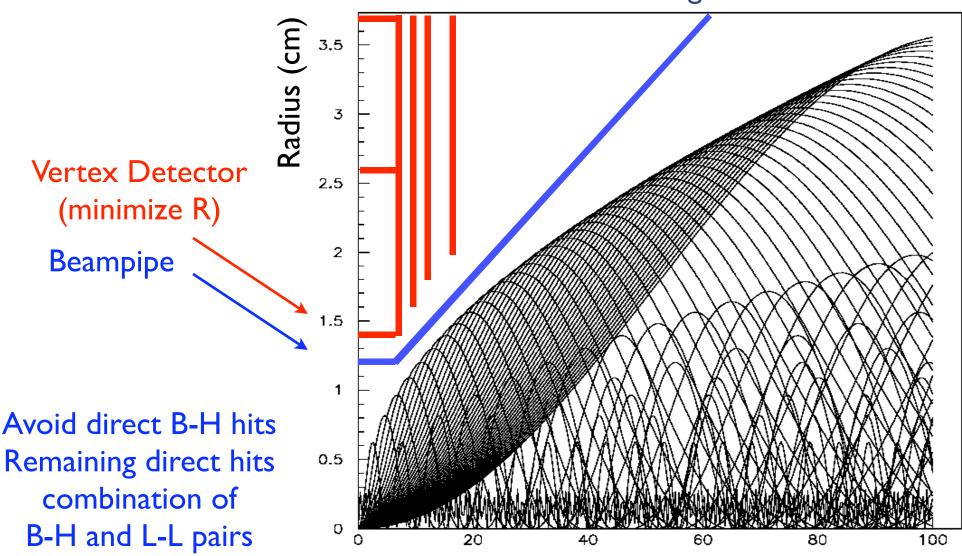




#### Pairs in detector



#### Simulation of B-H edge in 5T solenoid

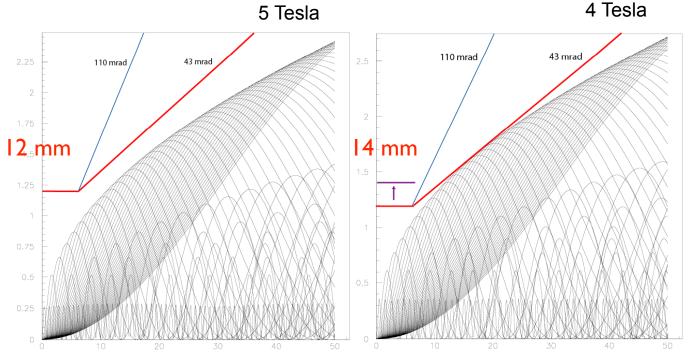


Distance from IP (cm)



#### **Vertex Tolerances**





T. Maruyama, LCWS07

#### 500 GeV Low P + 5 Tesla

110 mrad

#### Depends on B-field and collision parameters

Need some safety factor, but how much?

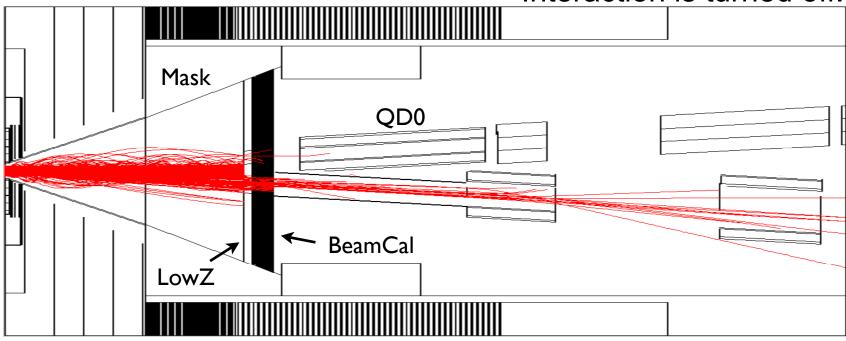
Active area in detector design More physics studies on  $R_{\text{min}}$  useful



#### Pair Backscatter



Interaction is turned off.



- Pairs hit BeamCal near QD0 face, backscatter γ or n
- Detector rates very dependent on specific geometry, B field
  - ~10% of vertex hits, dominant part of tracking background

Era of generic background studies over.

Concept-specific studies with detailed IR geometry needed!

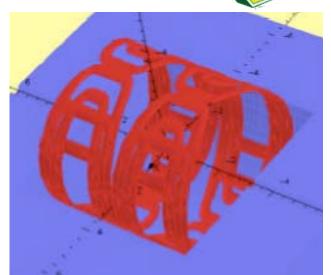


## (anti-) DID

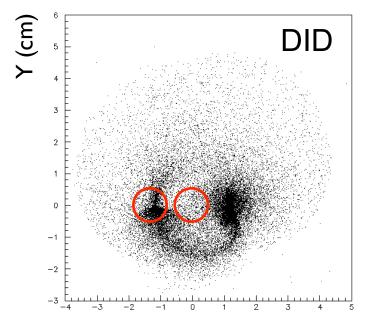


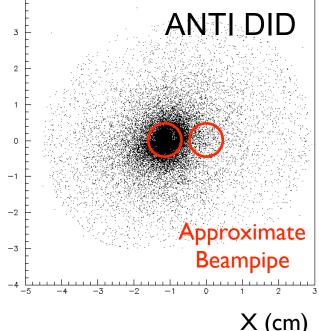
#### Detector Integrated Dipole

- Additional windings to "kink" solenoid field
- DID aligned along incoming beam
- anti-DID aligned along outgoing (pairs)



B. Parker





Anti-DID puts more pairs into outgoing beampipe, lower detector backgrounds

Need complete 3D B-field in background simulation



## Example VXD backgrounds



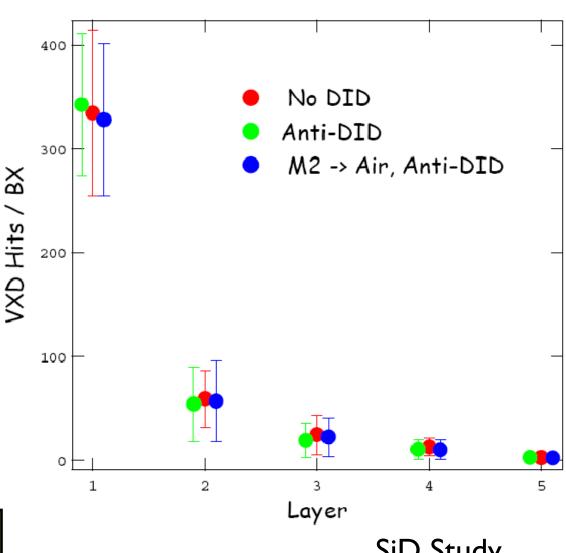
Is this OK? It depends...

Appears fine for damage (neutrons dominate this)

I% occupancy/readout window gives ~400 hits/BX(Witold criterion, Snowmass `05)

Conservative, but need x10 safety

Need more physics performance studies w/ full backgrounds

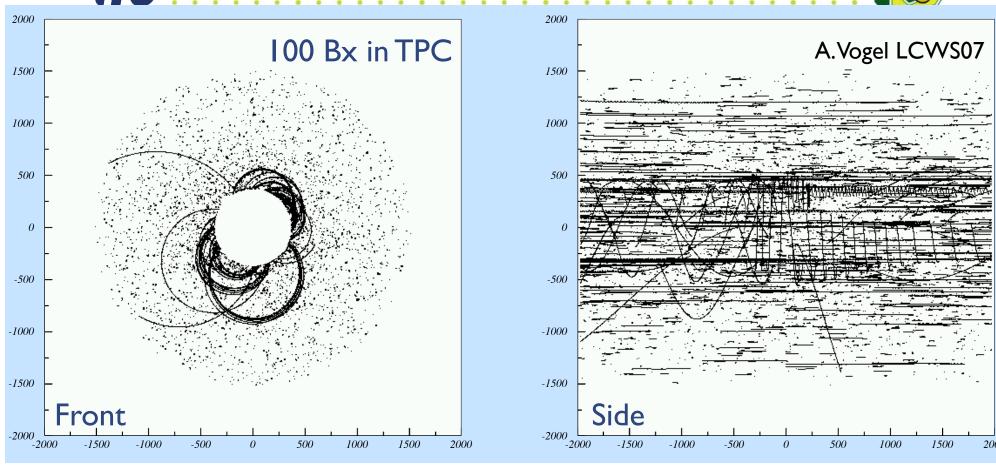


SiD Study
T. Markiewicz LCWS07



## Tracker backgrounds





- Dominated by pair backscatter
- Diffuse hits less dangerous than correlated loopers
- Need detailed physics benchmarks to properly evaluate, figure-of-merit numbers generally misleading

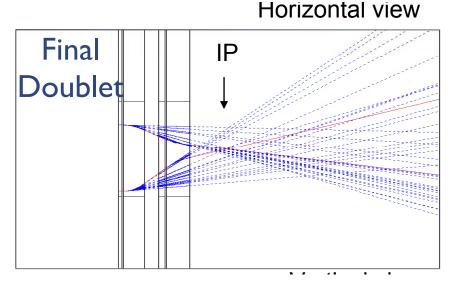


## Other important backgrounds



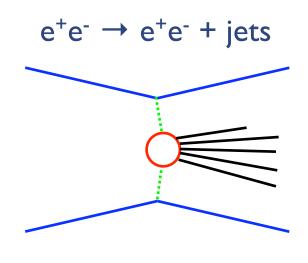
Synchrotron radiation

Potentially dangerous,
particularly in early days when
beam conditions aren't perfect
Need more studies with
"bad" beams



Hadronic 2-photon

Very high cross-section
Expect 10s GeV in forward
region per readout window
Has not been looked at
in a long time, muons too...



T. Barklow, 2004

## Machine Backgrounds in SiD



FERMILAB-FN-0790-AD July 2006

#### Machine-Related Backgrounds in the SiD Detector at ILC\*

D.S. Denisov, N.V. Mokhov, S.I. Striganov

Fermilab, P.O. Box 500, Batavia, IL 60510

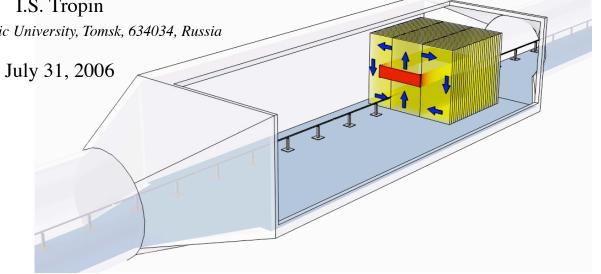
M.A. Kostin

NSCL, Michigan State University, East Lansing, MI 48824

I.S. Tropin

Tomsk Polytechnic University, Tomsk, 634034, Russia

STRUCT/MARS simulations Foundation for design of muon shielding in beam delivery



Significant work/experience already at FNAL



## **Background Summary**



- Beamstrahlung pairs most studied beware "lampost"
- Simulation work mostly done by concept groups
- Need detailed IR geometry, field maps, and detector descriptions
  - More variation of machine parameters and operating conditions needed
  - Incorporate backgrounds directly into physics and performance benchmark studies

#### Key part of detector concept reports

Re-evaluation of all background sources should be complete at that time





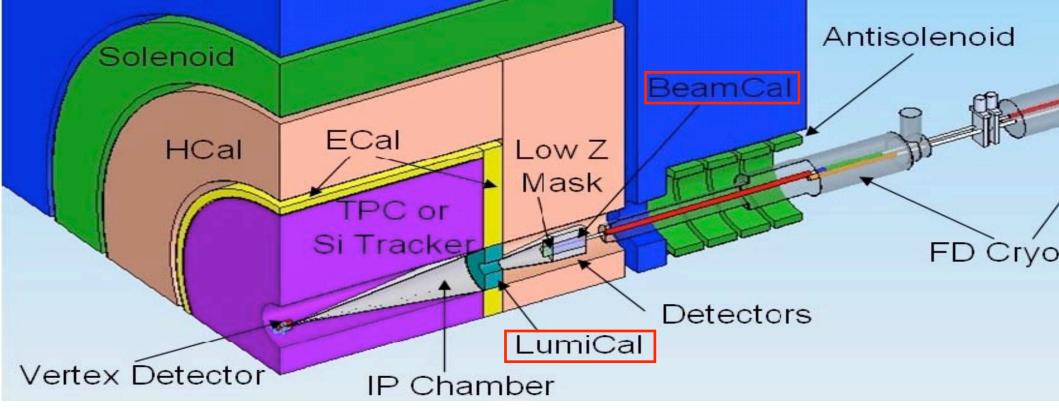
## Forward Calorimeters

(Devil's playground)



#### Forward Calorimeters





- LumiCal 20-50 mRad Precision Lumi, Hermiticity (2-γ veto)
- BeamCal 5-20 mRad Hermiticity, Collision Diagnostics
- GamCal 0-5 mRad Collision Diagnostics (downstream)

Closely coupled to beam delivery system



#### FCAL Collaboration





http://www.ifh.de/ILC/fcal/ US Groups: Colorado, BNL, Yale, SLAC



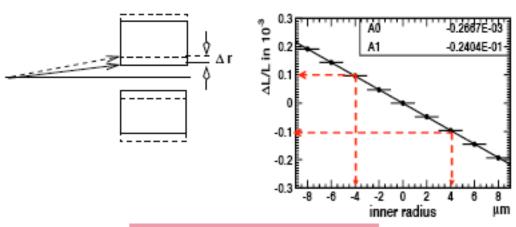
## Precision Luminosity



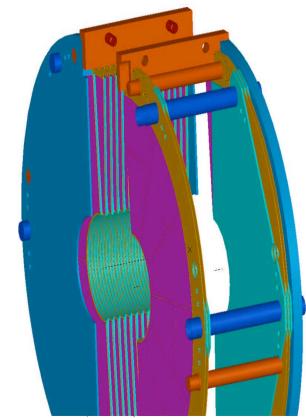
- Ambitious  $\delta L/L \sim 10^{-4}$  goal (Giga-Z) (theory uncertainty 5  $10^{-4}$ )
- $\delta L/L \sim 10^{-3}$  probably OK for HE running

Detailed engineering/physics studies fairly mature, mostly European effort

#### Inner diameter of LumCal



$$\frac{\Delta L}{L} \le 10^{-4} \implies \Delta r \le 4 \,\mu m$$



Very little US effort on specific concept implementations

Snowmass, Aug 2005

H. Abramowicz, TAU, FCAL Coll

Eric Torrence 27

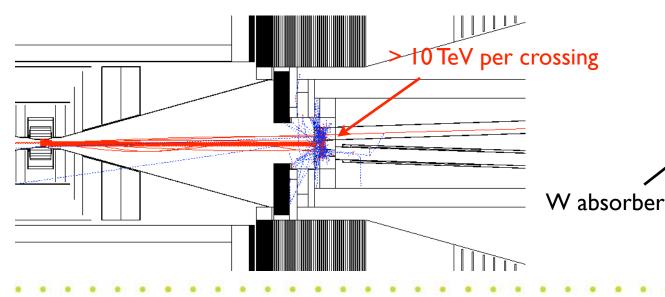


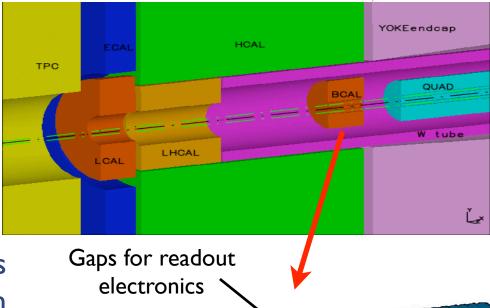
#### **BeamCal**

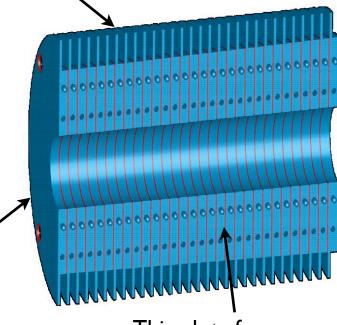


- Instrument pair region (5-20 mRad)
- Provide 2γ veto (e.g.: SUSY)
- Fast feedback (pair signal) for Lumi

Major new challenge for ILC detectors
Need fast, very rad-hard detector with
very high granularity





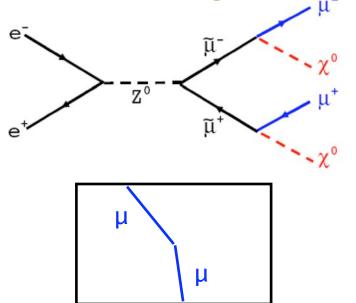


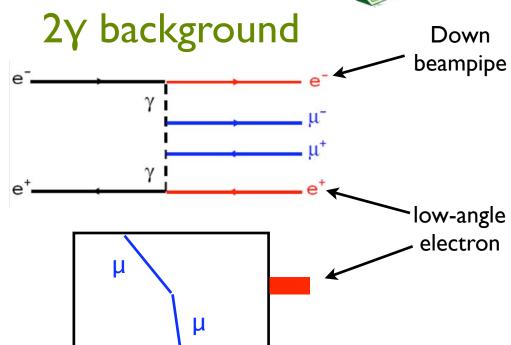


## BeamCal Hermiticity









- Low-angle hermiticity key for SUSY and other analyses
- Must find electrons with very high efficiency (> 99.9%)
- SUSY  $\Delta M$  reach depends upon minimum veto angle (Pt)

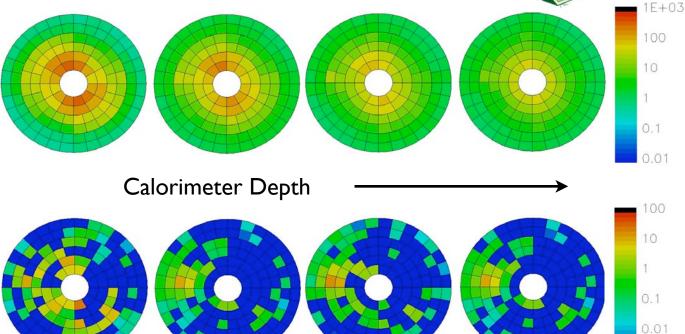
Also needed in LumiCal, but much easier there



## Electron Signature



20 TeV Pair Background



250 GeV electron (background subtracted)

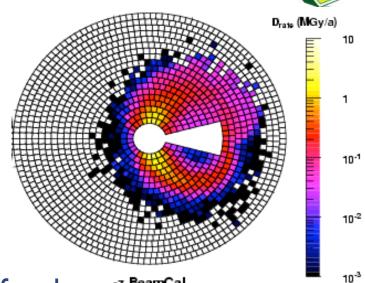
- Rely on high granularity, high segmentation 30 layers I  $X_0$ , ~(5 mm)<sup>2</sup> pixels (order 50k channels x2)
- Must readout every pulse (3 MHz)
- Must correct pair fluctuations on every pulse



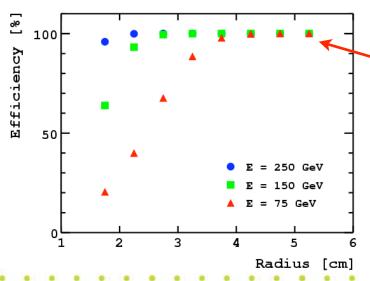
## Electron Efficiency Studies



- Shape varies due to collision parameters, magnetic fields (solenoid + DID)
- Results sensitive to exact detector geometry



Many studies done, few have z BeamCal realistic field maps, detector geometries, and collision variations



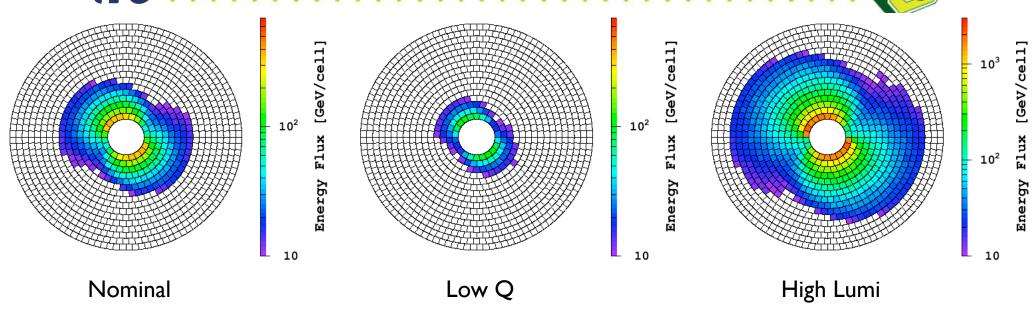
Need factor ~1000 2γ rejection Eff > 99.9% needed in plateau

Bhabha and hadronic 2y backgrounds also problematic for electron (mis-)ID



#### Machine Conditions





- Pair distribution highly dependent upon collision parameters
- Useful as a machine diagnostic (extract collision parameters)
- Realistic variation must be incorporated into physics studies

Colorado group has started doing good work here with G4 sim



## Sensor Development

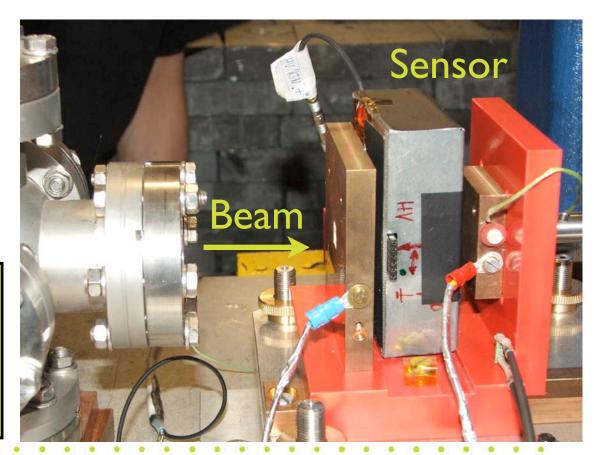


- Need very rad-hard sensor expect 2-10 MGy/year
- Need high segmentation, fast readout
- Many sensors considered: pCVD diamonds, rad-hard Si, GaAs, ...

Active beam tests at Darmstadt (10 MeV e<sup>-</sup>), mostly European

Early favorite (diamond) show "interesting" behavior...

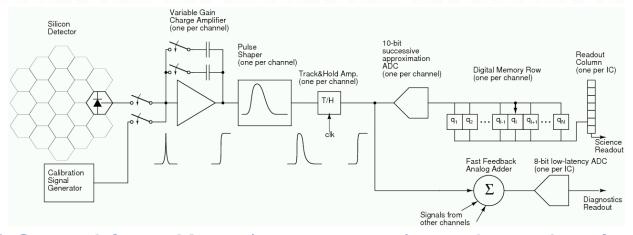
Field is wide open!
BNL starting some work here,
plenty of room for other groups
with experience to get involved





### Electronics/DAQ





- SLAC modifying Kpix (calorimeter) readout chip for front-end Lumical/Beamcal use (save every BX)
- DAQ/FEX clearly an interesting (uncovered) problem
  - Full readout unrealistic/undesired? Use FPGA-based FEX
  - Provide lumi feedback at 4 MHz, reduced granularity
  - Develop real-time e- trigger, trigger partial readout?

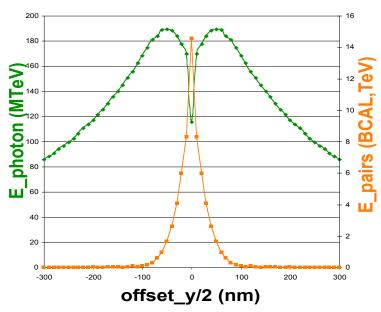
About the only bona-fide detector trigger design challenge at the ILC



#### **GamCal**



**E\_pairs (BCAL) and E\_photon** 

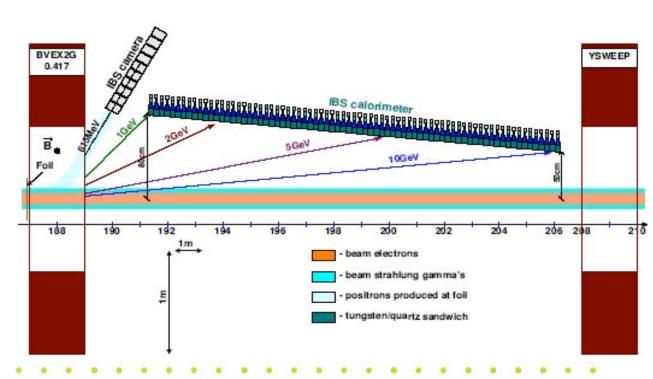


Yale proposal for converting photons downstream (GamCal)

Consider using Rad Bhabhas also?

BSL photon energy and pair energy Ratio  $E_{\gamma}/E_{pair}$  gives much better instantaneous luminosity estimate

BNL (Morse)/Yale looking at this







## Beam Instrumentation

(Energy, Polarization, Luminosity)



## Precision Electroweak



•  $m_Z$ ,  $\Gamma_Z$  (LEP I)

Energy, Lumi

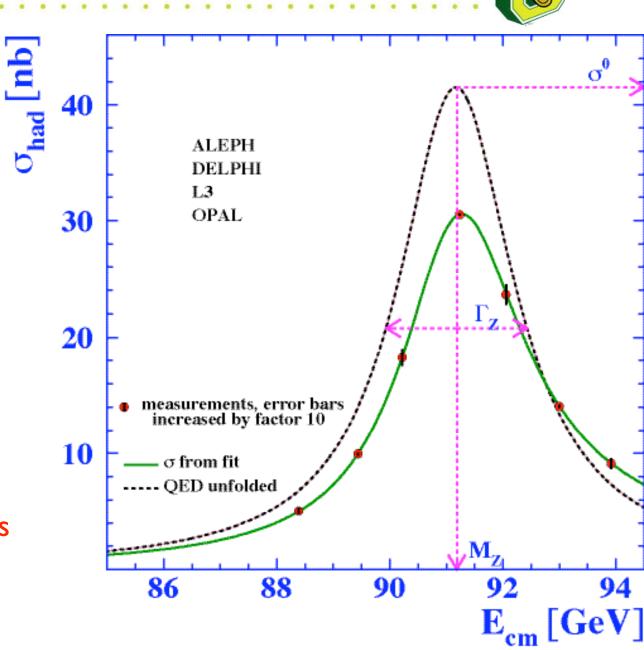
m<sub>W</sub> (LEP II)

Energy

•  $\sin^2\Theta_W$  (SLC)

**Polarization** 

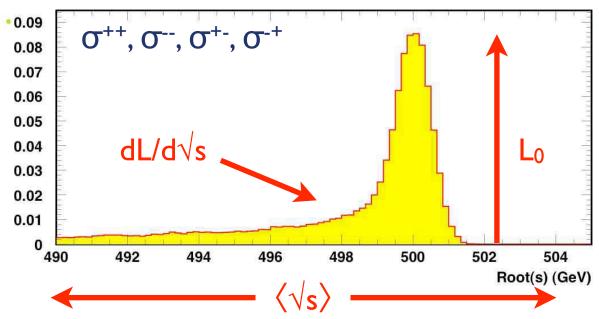
Precision measurements in e<sup>+</sup>e<sup>-</sup> depend on beam instrumentation





## IP Instrumentation





Fundamental IP Beam Instrumentation Goal:

Spin-dependent absolute collision energy spectrum

Typical Ingredients:

Beam Energy, Energy Width
Beam Polarization, Asymmetries
Absolute Luminosity, Differential Spectrum

Mix of physics and beam measurements



## Instrumentation Goals



## Beam Energy

•  $\langle \sqrt{s} \rangle$  understood to 100-200 ppm

Motivated by  $m_t$ ,  $m_H$ ,  $m_X$  uncertainties ~ 50-100 MeV

Beam Energy necessary, but not sufficient! Luminosity spectrum also important

#### **Polarization**

•  $\delta P/P \sim 0.25\%$  goal, could use better

Positron polarization helps considerably!

#### **Absolute Luminosity**

•  $\delta L/L \sim 0.01\%$  FCAL goal (hard)  $\delta L/L \sim 0.1\%$  probably OK for HE program ("easy")

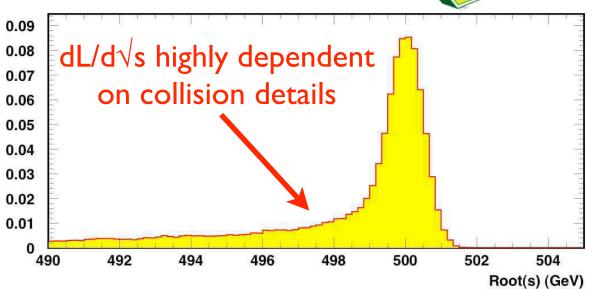


# Instrumentation Strategy



## Why is this hard?

Need lumi-weighted quantities, depend upon correlations, variations in lumi spectrum

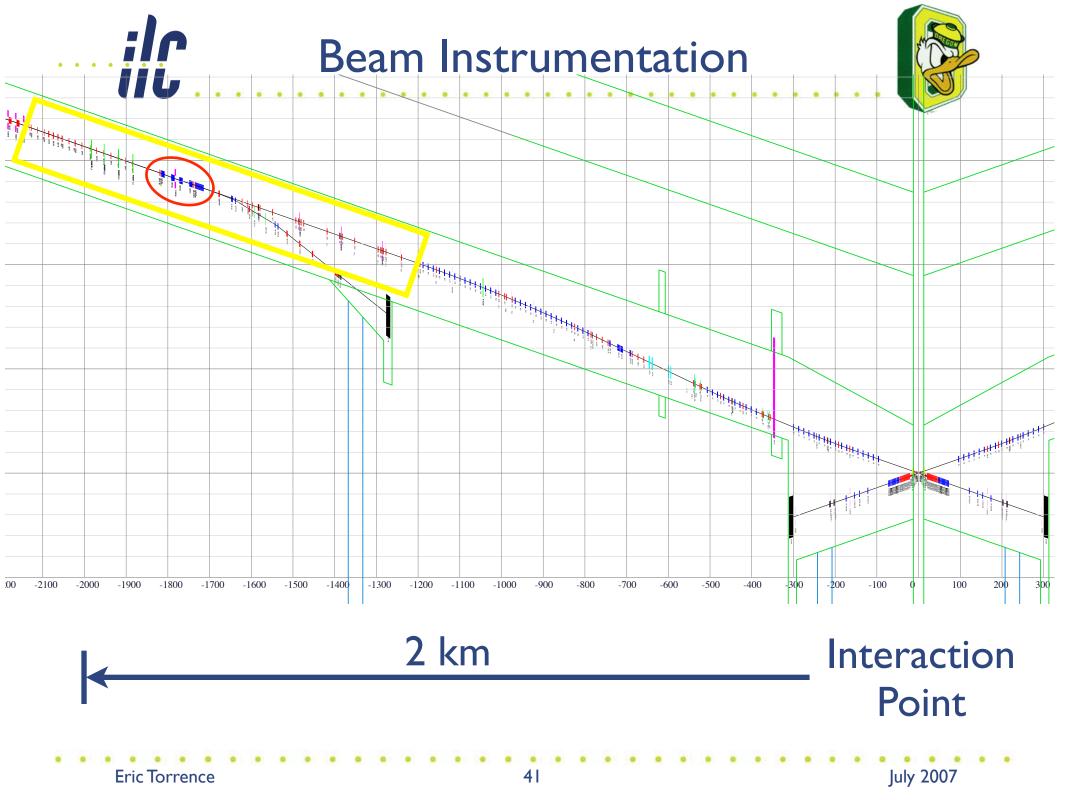


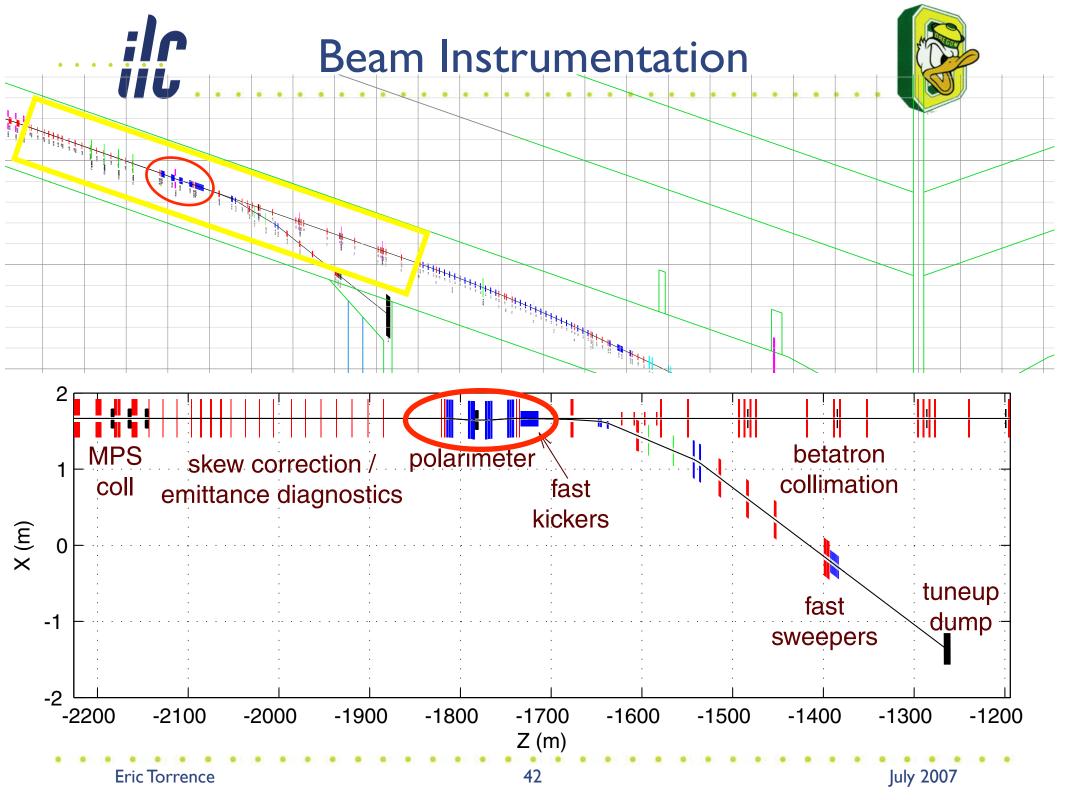
#### Beam Instrumentation

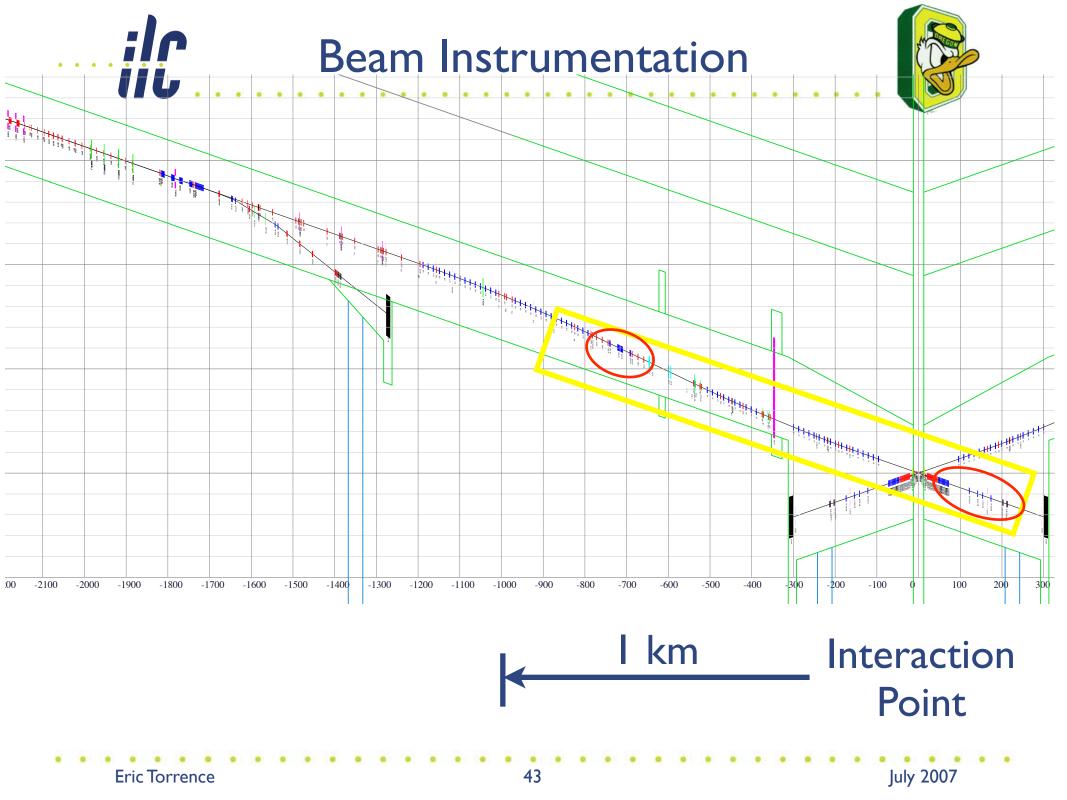
- Redundant, precise beam instrumentation
- Fast response to track variations

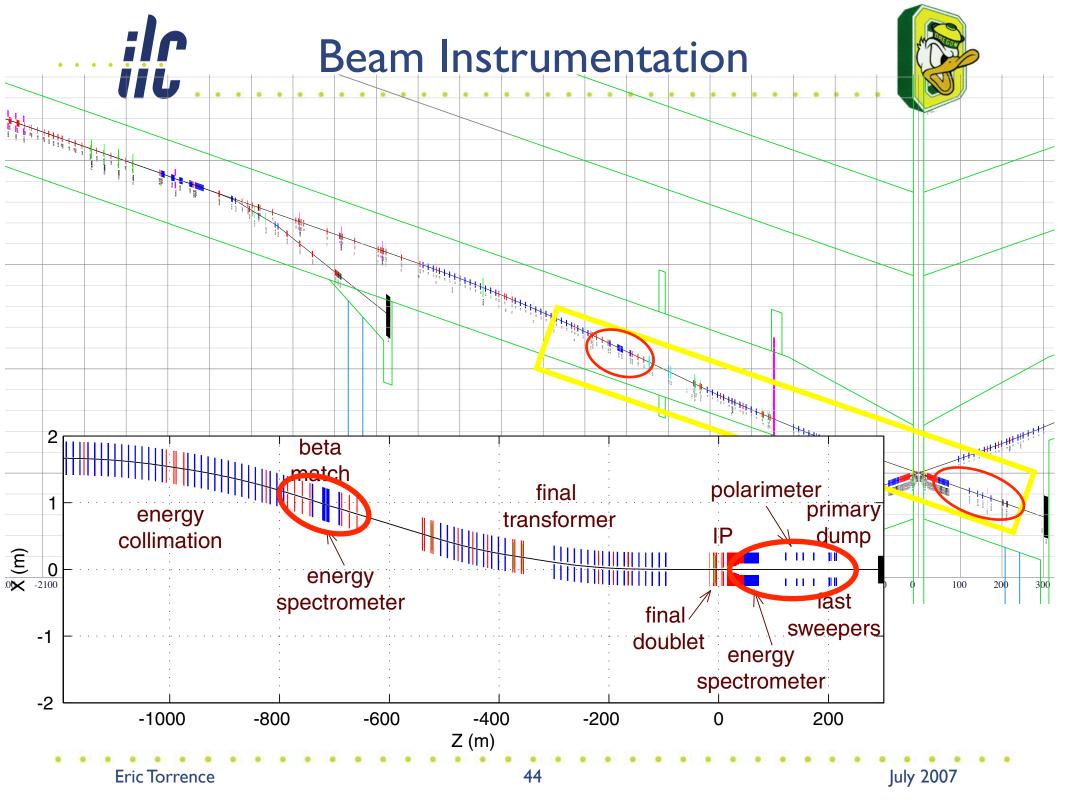
#### Physics Reference Reactions

- Cross-check or calibrate with sensitive physics measurements
- Ideally cross-check with similar precision





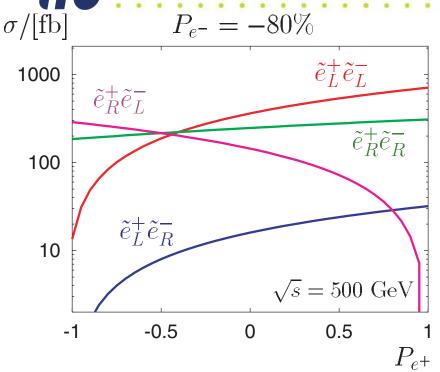


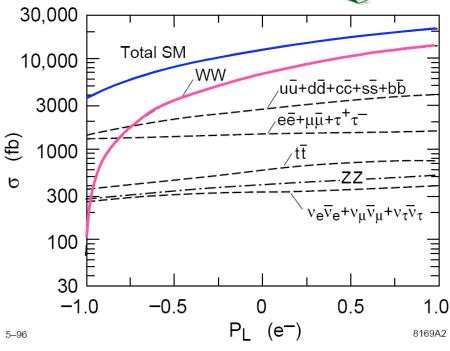




# Polarization Physics







- Dis-entangle helicity states in new processes (e.g.: SUSY)
- Background suppression (WW)
- Precision EW (GigaZ)

Precision polarization key component of ILC physics



#### **Polarization**

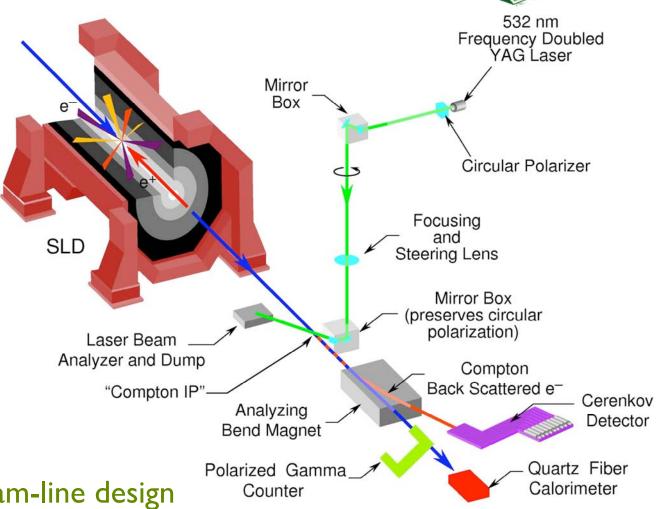


- δP/P ~ 0.25% goal
- Reasonable extrapolation of SLC experience
- Positron polarization helps tremendously:

$$P_{eff} = \frac{P_{-} + P_{+}}{1 + P_{-}P_{+}}$$

 $\delta P_{\text{eff}}/P_{\text{eff}} \sim 0.10\%$ 

Use Blondel scheme for absolute scale



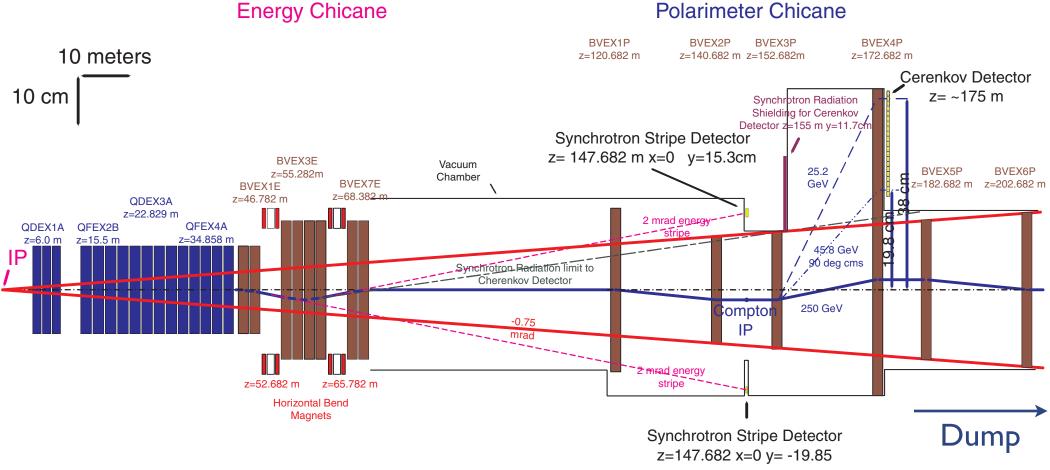
Current work largely on beam-line design Some studies on improving detectors

Upstream spectrometer - largely DESY design Downstream spectrometer - largely SLAC design



#### Downstream extraction line





Designs rather advanced
Next round is detailed engineering for EDR



# Beam Energy



#### Beam Energy Needs

• Target 100-200 ppm from 2  $m_t < \sqrt{s} < 1 \text{ TeV}$ 

Motivated by  $\Delta m_t$ ,  $\Delta m_W \sim 50 \text{ MeV}$ 

Recognize desire for 50 ppm at mz - 2 mt

"Giga-Z" precision EW

#### **Energy Proposal**

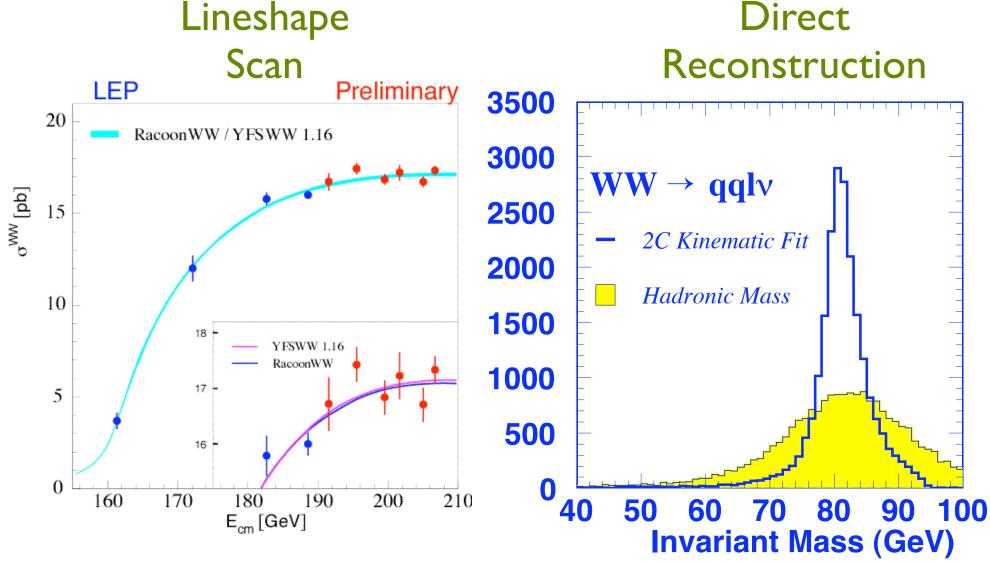
- BPM-style upstream spectrometer (LEPII)
- WISRD-style downstream spectrometer (SLC)
- Physics reference reactions (e.g.:  $e^+e^- \rightarrow Z\gamma$ )

Mix of physics-based and beam-based measurements Need good forward tracking (200-500 mRad)



## LEP II W Mass



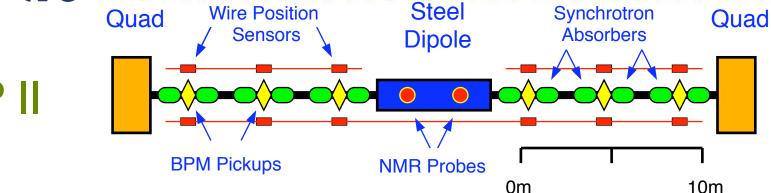


Both rely on knowing collision energy

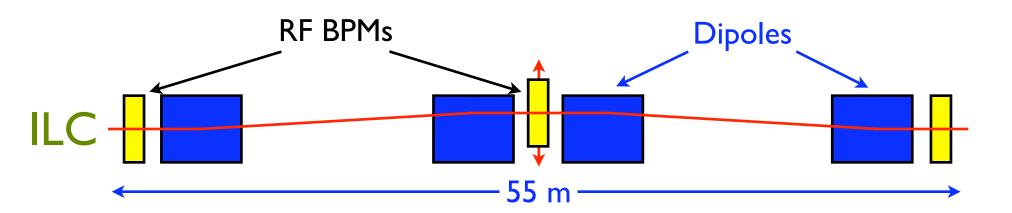


# BPM-based spectrometer





4.8 mRad bend, I micron BPM accuracy, < 8 hour stability 200 ppm relative measurement achieved

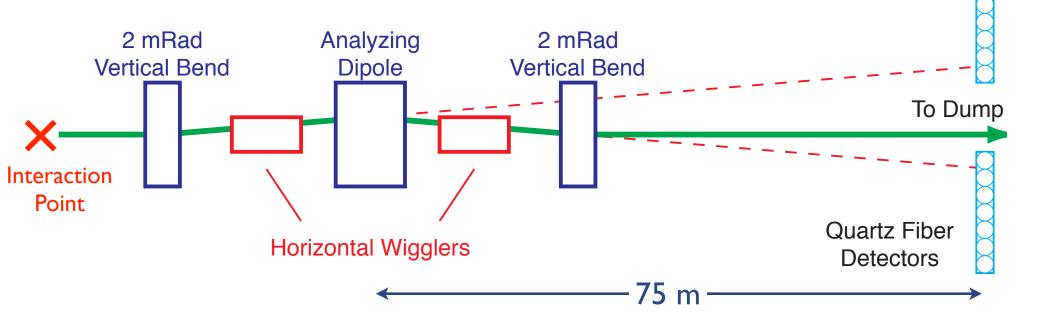


200 µRad bend, 500 nm BPM accuracy (emit. growth) move the BPM to the beam, in situ calibration aim for 100 ppm absolute



# Wisrd-Style Spectrometer





- Detect SR photons on quartz fiber array (~150 µm pitch)
- ±2 mRad bend over 75 m → 125 MeV/100 µm
- Need transverse accuracy of 30 µm at detector plane
- Measure mean beam energy and disrupted tail spectrum



# SLAC ESA Program



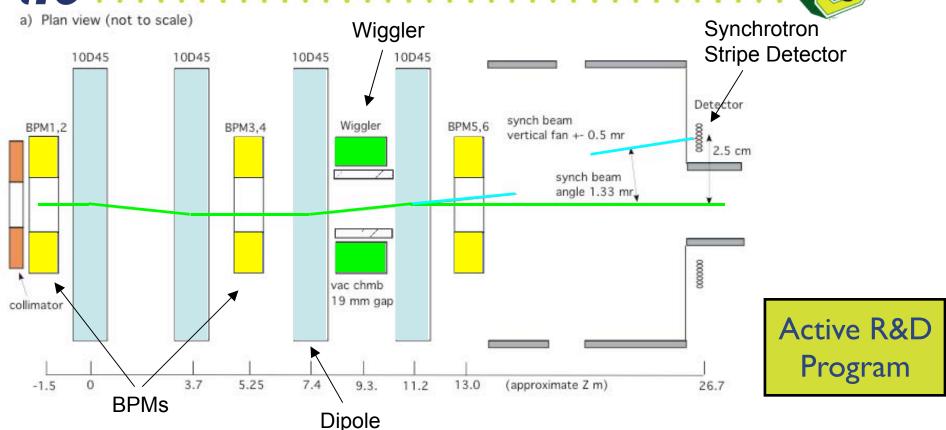
BPM energy spectrometer (T-474/491) Thermionic Synch Stripe energy spectrometer (T-475) Polarized Electron Electron Source Collimator design, wakefields (T-480) Source Bunch length diagnostics (w/ LCLS, T-487) IP BPMs/kickers—background studies (T-488) Linac BPM prototypes EMI (electro-magnetic interference) Beam Switch Yard ~40 participants PEP-II 6 national labs Source Positrons 12 universities world-wide involvement

Only high current, high energy electron beam for instrumentation tests Future past 2008 very much in doubt

End Station A



# Spectrometer Testbeams



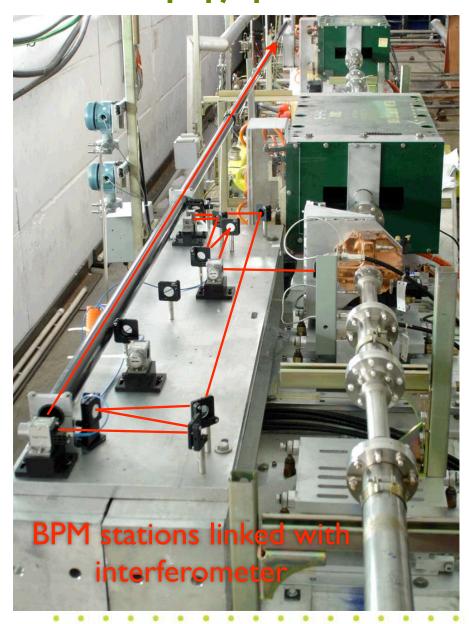
~35 GeV beam parasitic with PEPII operations 2007 Run: 4 dipole chicane + I surplus Spear wiggler Testing RF BPMs, alignment (T-474), Sync. detector (T-475)

Finished latest 3-week run on Wednesday



# ESA Energy Hardware

T-474





**Quartz Fiber Detector** 





# Other Energy Ideas?



- Designs based on proven concepts in previous machines
- Plenty of intellectual room for other ideas
  - Moller scattering in gas jets
  - Compton scattering
  - Transition radiation
  - Direct dipole synchrotron radiation

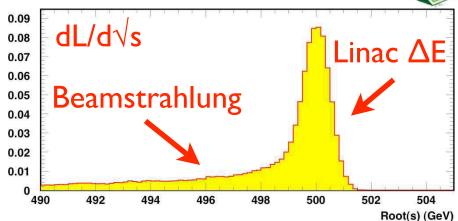
Plenty of room for your good idea GigaZ precision particularly troublesome Need ideas + simulation and design work

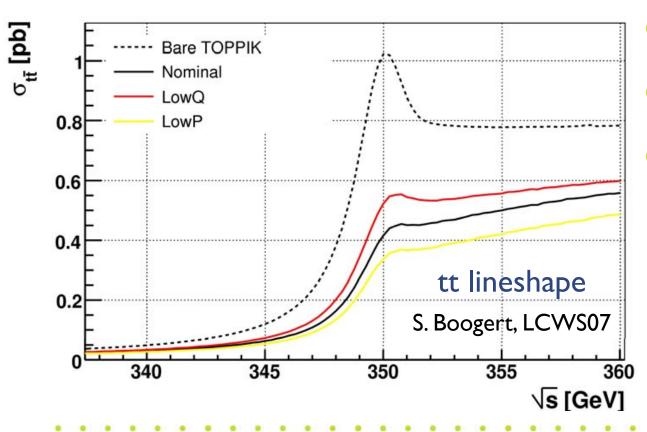


# Luminosity Spectrum



- Physics cross-sections are integrated with luminosity spectrum
- Important for lineshape and direct reconstruction





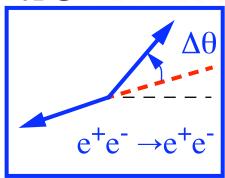
- Similar to ISR corrections
- Can't be predicted by QED
- Highly variable, even pulse to pulse along train

Need to extract average dL/d√s directly from collision data



# Bhabha Acolinearity



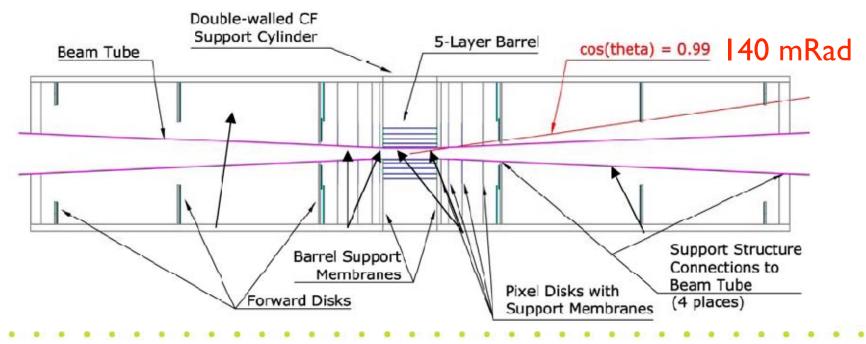


$$\sqrt{s'/s} \approx 1 - \frac{\Delta \theta}{2 \sin \theta_0}$$

$$\sigma_{\sqrt{s'}} pprox \sigma_{\Delta \theta} E_b / \sin \theta_0$$

Fundamentally measures Lorentz boost

- Forward Bhabhas (rate) but not too forward (resolution)  $\sin\theta_0 \sim 150\text{-}200 \text{ mRad}$
- Need forward tracking with very accurate  $\Delta\theta$ ,  $\sin\theta_0$





# Beamstrahlung Correlations



$$\langle \sqrt{s} \rangle \neq 2 \langle E_{\text{beam}} \rangle$$

Calibrate with spectrometers

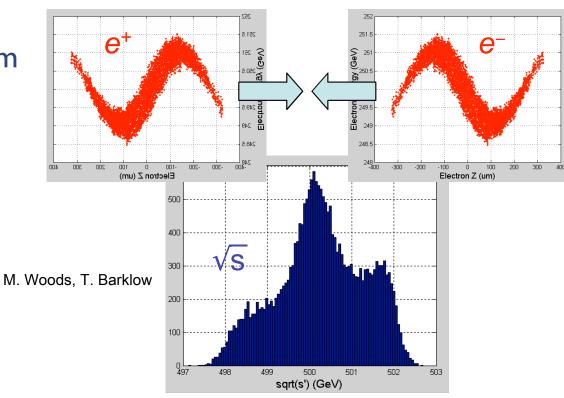
Correct according to lumi spectrum

Bhabha acolinearity assumes uncorrelated emission - not true

Additional corrections needed for (unmeasureable) beam-beam effects!

- Energy Z correlations
- Head-tail lumi correlations
- Spatial bunch correlations (e.g.: dispersion)

#### Old NLC Example



Uncertainties close to desired accuracy in cold machine (100-200 ppm)

Rely on beam-beam simulation?



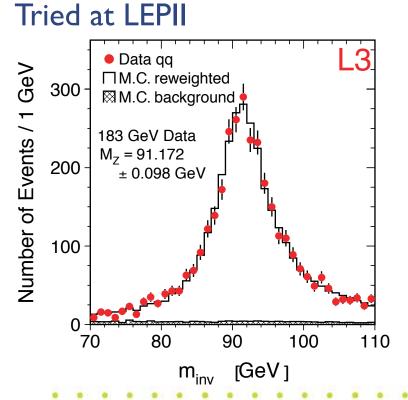
## Radiative Returns

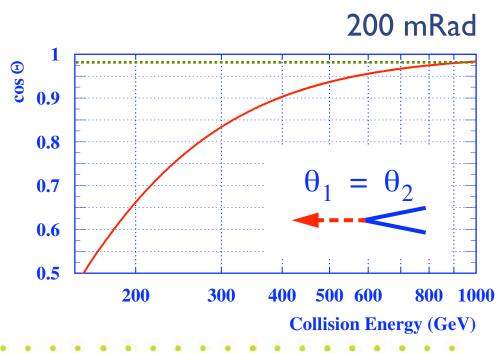


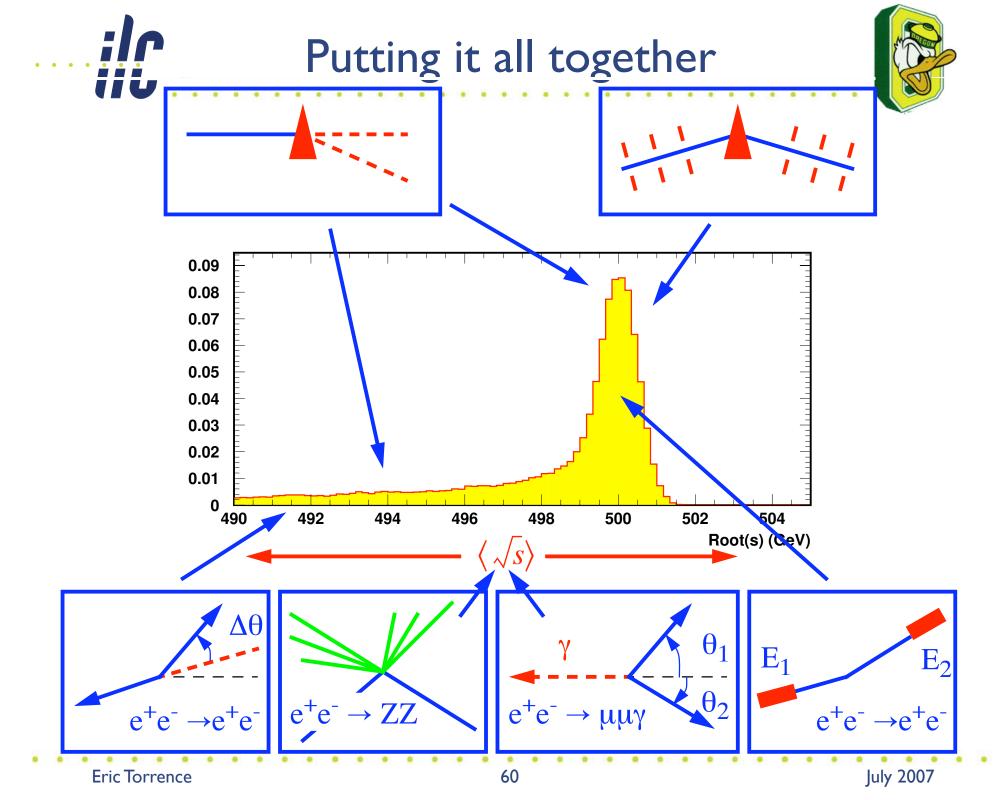
$$e^+e^- \rightarrow \mu\mu\gamma$$
 $\theta_1$ 
 $\theta_2$ 

$$\frac{s'}{s} = \frac{\sin \theta_1 + \sin \theta_2 - |\sin(\theta_1 + \theta_2)|}{\sin \theta_1 + \sin \theta_2 + |\sin(\theta_1 + \theta_2)|}$$

- Observe Z resonance
- Calibrate absolute √s spectrum
- Need absolute  $\theta$  accuracy at  $10^{-4}$





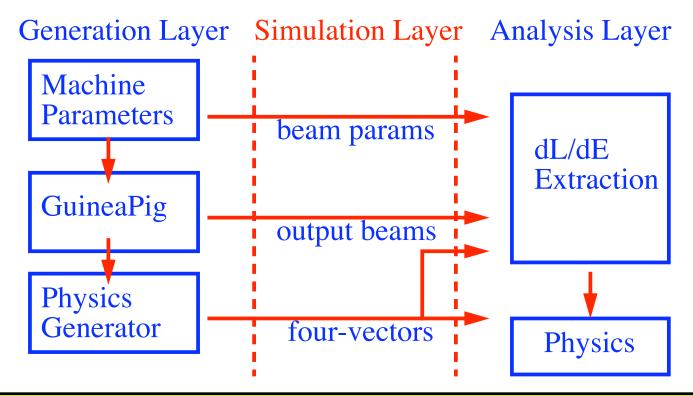




## Close the Loop



It has yet to be demonstrated that all the information is available to extract the luminosity spectrum and collision energy scale to necessary accuracy from beam-based and physics based measurements



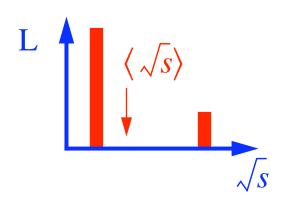
Less than a handful of people working on this worldwide Needs mix of detector, physics, machine, and *theory* Fermilab community could play a very big role here!

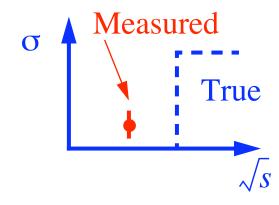


# Just Physics?



Why not just use mean  $\sqrt{s}$ , L from physics measurements? Contrived lineshape example...





$$N = \int \frac{dL}{ds} \sigma(s) ds \text{ not } N = \langle L \rangle \cdot \sigma(\langle s \rangle)$$

Need dL/d√s spectrum including inter-bunch and intra-bunch variations correlations

May be small effect, but need to prove that!

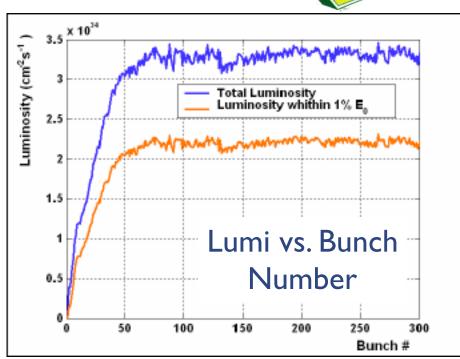


#### IP Feedback



- IP feedback to keep beams in collision
- Potential to correlate many nasty effects

Glen White has studied this extensively with misaligned linac simulations into FF simulation into GuineaPig Extremely slow!



**G**.White

More investigation of these effects are needed!

Easy transfer of data from machine to detector and back both online and offline will be critical to understanding and correcting many IP instrumentation issues.

This has to work better than any previous accelerator!



# Instrumentation Summary



- Polarization design work proceeding well
- Large R&D effort with beam energy spectrometers
- Physics-based extraction of luminosity spectrum and calibration of beam-beam effects needed

The lumi spectrum is the new physics challenge for the ILC. Considerable more effort must be put into this area, particularly in the US involvement!

Precision forward tracking is key to all of this.

This detector must be designed like a precision luminosity monitor with stability, alignment, telemetry all built in.

Nobody in the US is working on this\*





# Interaction Region Engineering

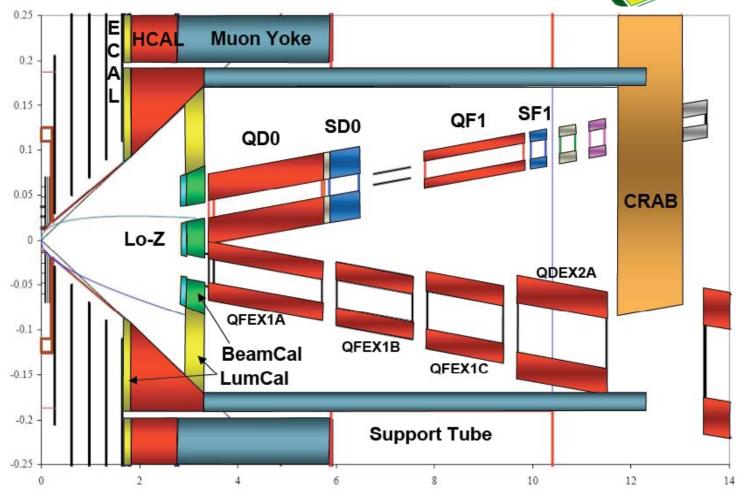
(very brief...)



# Next phase in IR design



This is a cartoon!

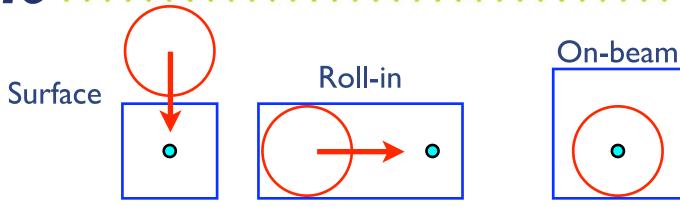


Engineering details starting to be worked out:
Utilities, readout, support, access, etc.
Will occupy large amount of time/effort to EDR



# **Assembly**





- "Everyone" prefers CMS-style drop-in installation in principle
- Significant (and not fully understood) engineering ramifications



2 kTon max?



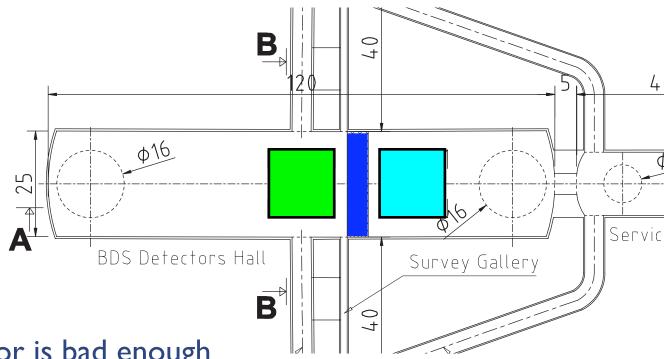


## Push-Pull



Covered yesterday by A. Seyri

This is a cartoon!



Moving I5 kTon detector is bad enough
Many other things to worry about:
Cryo, cooling, HV, signal cables, protection systems

Breakpoint for FF dipoles, support on/off beamline

Detector access on/off beamline off-beam access during operations, ...

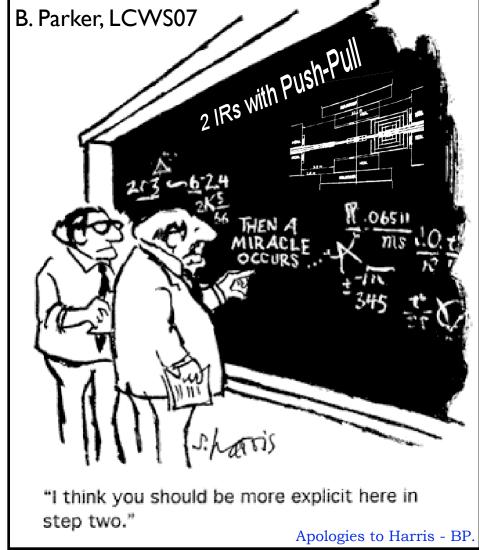
Only makes sense if changeover is short (few days?)



# Push-Pull Summary



This is a cartoon!



Push-pull represents new scope of engineering challenges..



#### ILC INTERACTION REGION ENGINEERING DESIGN WORKSHOP

Home

Goals

Registration

Payment Information

Agenda

Organizing Committees

List of Participants

WorkGroups

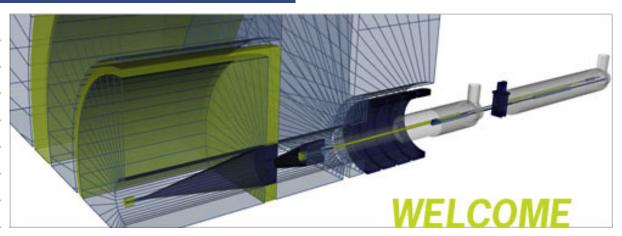
Accommodations

Travel and Directions

Visa Information

Social Events

Contact



#### **ILC Interaction Region Engineering Design Workshop**

September 17-21, 2007 Stanford Linear Accelerator Center Menlo Park, California

Please join us to review and advance the design of the subsystem of the Interaction Region of ILC, focusing in particular on their integration, engineering design and arrangements for push-pull operation.



#### **RECENT NEWS**

- IPAC has been formed.
- WG conveners were nominated.
- Working groups have started.
- Next meeting: WG-C 7/24

#### **REGISTRATION**

Registration is necessary to participate in the workshop.

Registration fee is \$30 and reception fee is \$20.

#### Register

#### **ACCOMMODATIONS**

A block of 40 rooms is reserved until July 15, 2007 at the **Stanford Guest House**. Please reserve your room early and mention that you are attending this workshop.

#### **More Information**

Sept. 17-21, all interested in engineering issues should attend! Working groups already meeting now





# Summary



# Summary



- Beamstrahlung impacts many aspects of MDI
- Background studies ready for Phase II, complete studies with realistic, specific detector geometries
- Forward detector work largely in framework of FCAL

US opportunity, particularly for rad-hard detector development

- Collision energy, lumi spectrum significant new challenge for ILC physics program
- Critical need for precise physics-based cross checks

Precise forward tracking system key to success

 Huge engineering challenges related to "classic" MDI problems: installation, assembly, access, push-pull



# Final thoughts



- Most MDI issues have been thought about already
- Existing organizations/structures are making progress
- Progress often limited by resources, warm bodies

New, enthusiastic people very welcome into MDI activities, but people should learn what has already been done and plug into existing efforts.

There is plenty of time for new, good ideas to work itself into the MDI design, but the immediate task is detailed engineering for EDR.

This is where we really need help!



# Thanks



Thanks to the many people working in MDI and Beam
 Delivery from whom I have lifted results and copied slides

Particular thanks to Andrei Seyri, Tom Markewicz, and Mike
 Woods for keeping up the forward progress